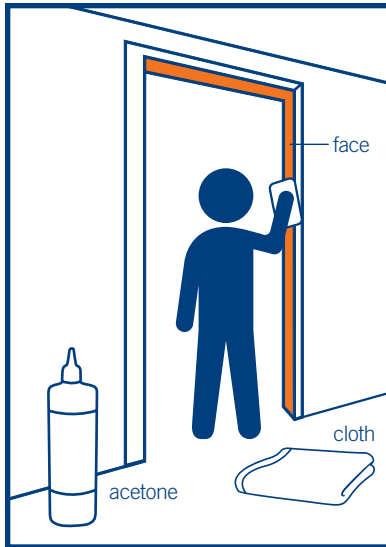
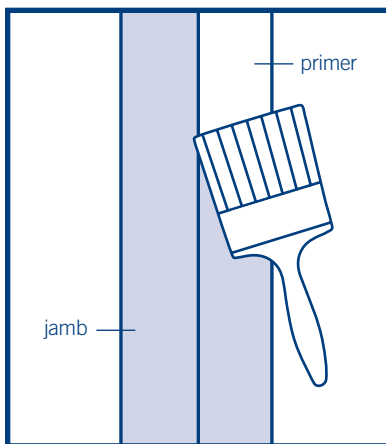


PAINTING INSTRUCTIONS



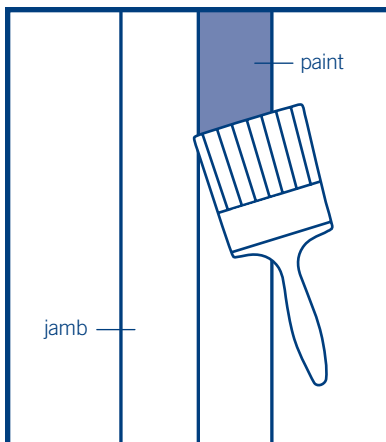
STEP 1 PREPARING THE SURFACE

- First, designate a time of favorable weather conditions for the application of the base coat and paint. Avoid humidity or cold conditions when starting the paint application. This will ensure the best results for the paint adhesion and performance.
 - Note: Temperature ranges can be found in paint manufacturer's instructions.
- Thoroughly clean the Dura-Plast components with soap and warm water.
 - Make sure soap is rinsed off and allow time for the components to completely dry.
- Scuff lightly with a medium ScotchBrite or equivalent to remove any debris
- Wipe all Dura-Plast components with acetone and a rag. **THIS IS CRITICAL.**
 - Be sure to follow the acetone manufacturer's PPE and/or safety instructions.
 - Scrubbing is not necessary.
 - Make sure any excess acetone is wiped off and is dry before applying the primer.



STEP 2 APPLY PRIMER

- **Notice: Use a primer that is recommended for the top coat.**
- Apply a vinyl compatible primer per manufacturer's instructions.
 - Note: Be sure to apply a primer that adheres to vinyl. This information can be found in the primer manufacturer's Product Data Sheet.
- Allow primer to dry per manufacturer's recommendations.



STEP 3 APPLY PAINT

- **Notice: Select a paint with reflective pigments that ensures the surface stays below the PVC deformation temperature of 150°F. Many companies offer vinyl safe paints for exterior applications.**
- Apply a minimum of two coats of top coat paint.
 - If manufacturer's instructions call for more than 2 coats, follow manufacturer's instructions.
- Refer to the paint manufacturer's instructions for additional details.
- Allow paint to dry between coats per manufacturer's instructions. The drying time will be dependent on temperature, humidity, and thickness of the coating applied.