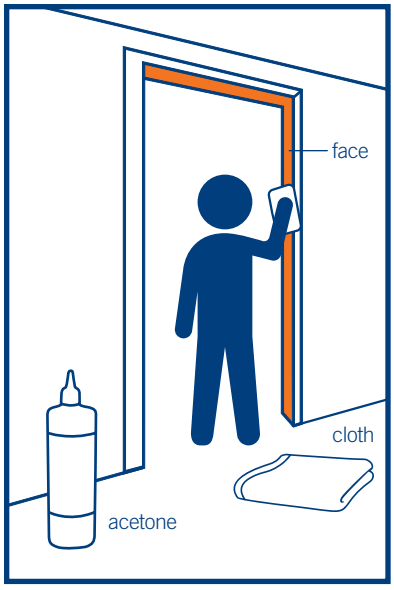
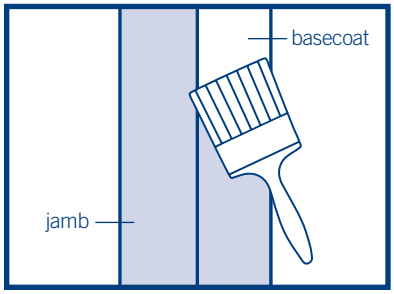
DURA PLAST by: GM Wood Products

STAINING INSTRUCTIONS



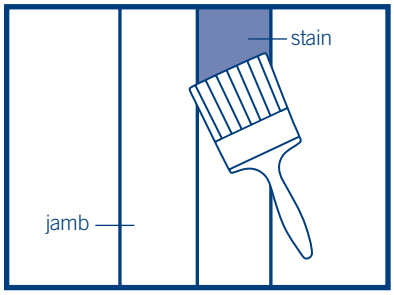
STEP 1 PREPARING THE SURFACE

- First, designate a time of favorable weather conditions for the application of the base coat and stain system. Avoid humidity or cold conditions when starting the stain system application. This will ensure the best results for the stain adhesion and performance.
  - Note: Temperature ranges can be found in stain manufacturer's instructions.
- Thoroughly clean the Dura-Plast components with soap and warm water.
  - Make sure soap is rinsed off and allow time for the components to completely dry.
- Scuff lightly with a medium ScotchBrite or equivalent to remove any debris.
- Wipe all Dura-Plast components with acetone and a rag. **THIS IS CRITICAL.**
  - Be sure to follow the acetone manufacturer's PPE and/or safety instructions.
  - Scrubbing is not necessary.
  - Make sure any excess acetone is wiped off and is dry before applying the primer.



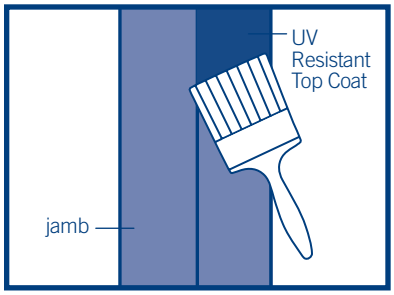
STEP 2 APPLY EXTERIOR GRADE BASECOAT

- Apply a vinyl compatible basecoat per manufacturer's instructions
  - Note: Be sure to apply a basecoat that adheres to vinyl and is of exterior grade. This information can be found in the basecoat manufacturer's Product Data Sheet.
- Allow basecoat to dry per manufacturer's recommendations.
- **Notice: Use a basecoat that is recommended for the stain system.**



STEP 3 APPLY EXTERIOR GRADE STAIN SYSTEM

- **Notice: Select a stain with reflective pigments that ensures the surface stays below the PVC deformation temperature of 150°F. Many companies offer vinyl safe stains and top coats for exterior applications.**
  - Choose a stain system that has been tested for adhesion and is compatible with exterior vinyl (PVC).
- Apply a stain system in accordance to manufacturer's recommendations.



STEP 4 APPLY A UV RESISTANT TOP COAT

- Choose a UV resistant top coat that is recommended and compatible with the stain system.
  - This information can be found in the top coat manufacturer's Product Data Sheet.
- Apply at least 2-3 coats of the UV resistant top coat, and apply additional coats as needed.
- Allow UV resistant top coat to dry between coats per manufacturer's instructions.

Millwork Solutions by:
GM Wood Products
531 Clay Street, PO Box 266, Newaygo, MI 49337 | 800.530.9211
www.gmcompanies.com