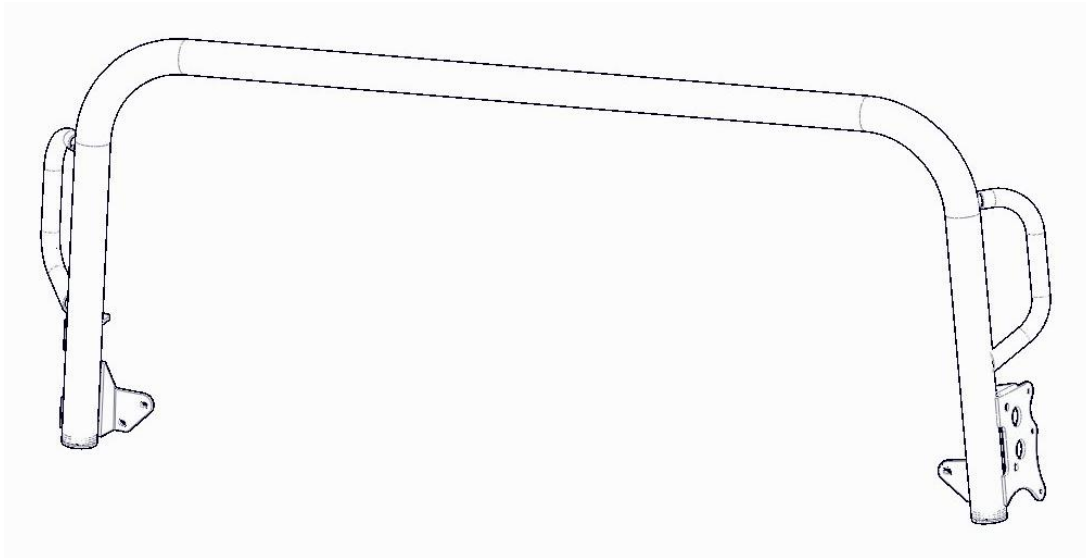




# Installation Guide

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55015

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Kargo Master Safari  
Rancho Cordova, CA 95742  
800-343-7486  
CustomerService@Safari.com

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**\*PLEASE READ ALL INSTRUCTIONS AND WARNINGS PRIOR TO ASSEMBLING,  
INSTALLING AND USING THIS PRODUCT\***

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## **Warning**



Always check for wires, fuel tanks and lines, brake lines and other important vehicle functionality items prior to drilling and installing all products.

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## **Tools Needed**

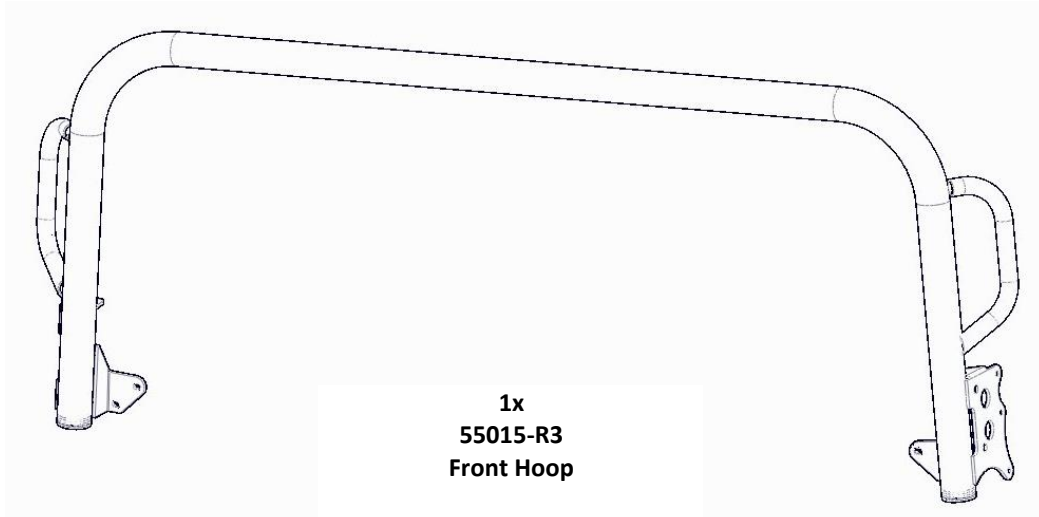
- 5mm Allen Hex
- 

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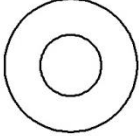
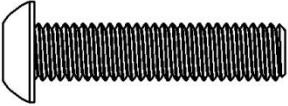

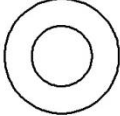
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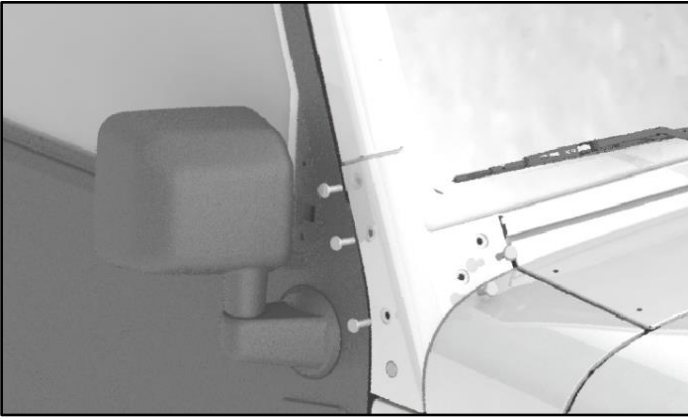
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## **Before You Begin**



### HARDWARE (to scale)

|   | PART NUMBER  | DESCRIPTION                                      | QTY. |
|---|--------------|--|------|
|  | 55015-00-001 | Washer - Nylon 6 - Natural -<br>.33" ID x .08"   | 10   |
|  | 91239A438    | M8 x 35mm Button Head Cap<br>Screw               | 10   |
|  | 91190A550    | M8 High Collar Split Lock<br>Washer / Smaller OD | 10   |
|  | 91455A440    | M8 Flat Washer                                   | 10   |

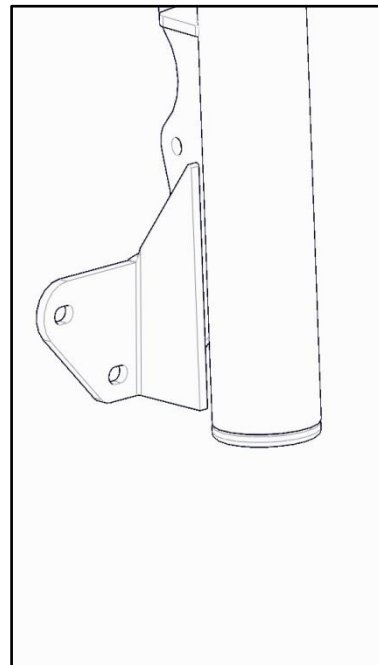
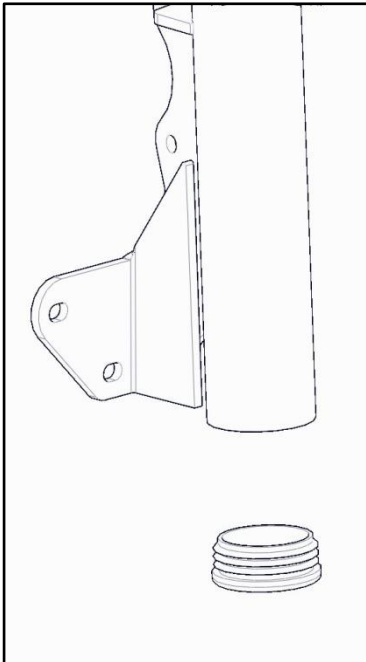


## Step 1

- Remove 5 TORX bolts from both A-Pillars of Jeep using a T40 drive. Remove only the top 3 bolts on the side panel.

## Step 2

- Insert tube cap into bottom of tube.

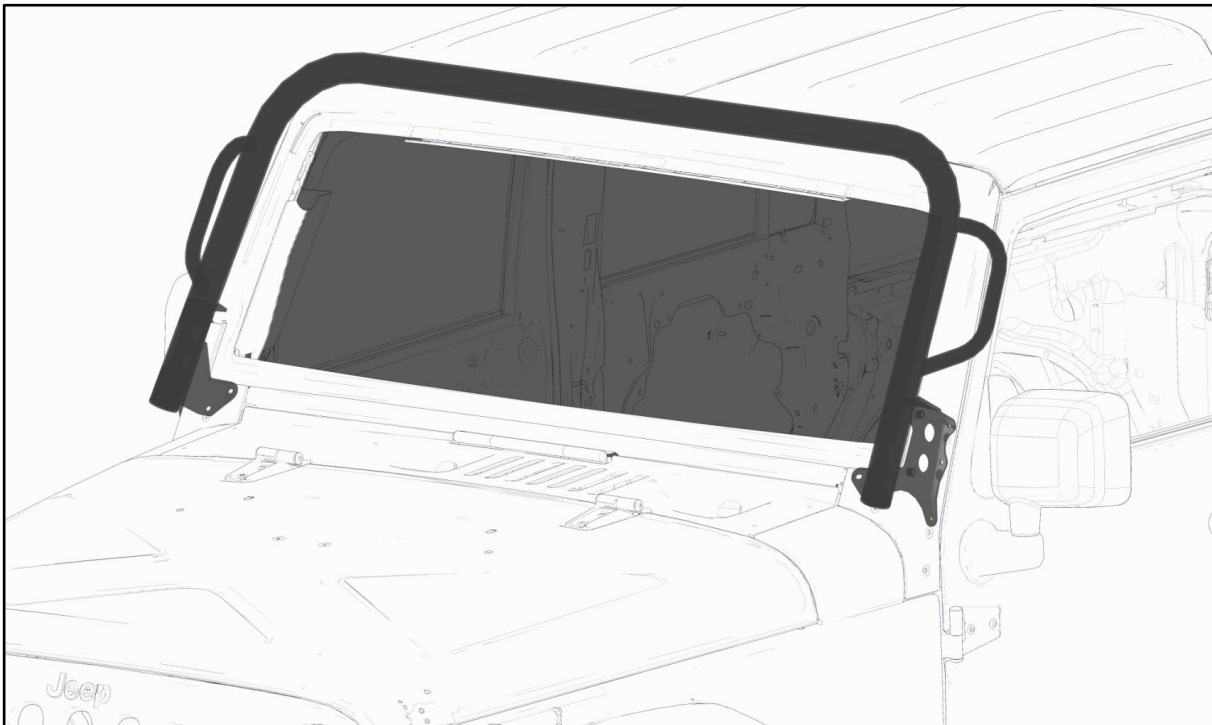


### Step 3

- After removing all 10 bolts, install 55015. The front hoop will line up with the holes from bolts previously removed.
- In between the front hoop and the body of the JEEP, be sure to insert Nylon washer. Bolt in place using previously removed factory TORX bolts.

**\*DO NOT TIGHTEN ANY BOLTS UNTIL ALL 10 BOLTS ARE INSTALLED\***

**\*\* If issues arise with aligning the front hoop to factory locations, We recommend to snug either the side or front bolts first, This allows the other holes to line up where previously mis-aligned. \*\***



### Step 4

- Go back and replace all factory TORX bolts with button heads that are provided.
- Be sure all bolts are tight

**Your installation is now complete**