



55026-R1 Installation Instructions

*Installation without using frame bracket (55030)

DO NOT TIGHTEN ANY BOLTS UNTILL ALL BOLTS ARE INSTALLED

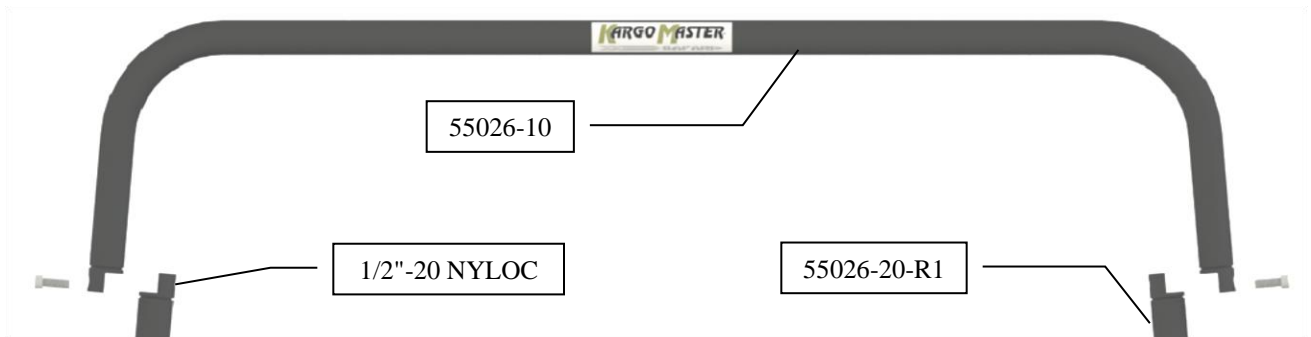
Step 1

- Insert metal sleeve (CC-62022) and two rubber bushings (CC-011) into the bottom of each leg (55026-20).



Step 2

- Bolt Top Hoop (55026-10) to both legs (55026-20-R1) using a 1/2"-13 x 1 1/2" socket head cap screw AND 1/2" NYLOC nut. Use a 3/8" Allen hex.
- Apply label to center of top hoop.



Step 3

- Mount bumper brackets (55026-30) to the bottom of each leg (55026-20) through the **top** hole on the bumper brackets.



Step 4

- When using an aftermarket bumper, install A-Frame (55015) and Roof Rails (55020, 55025). By installing these it will provide the position of where you need to mount the bumper brackets.
- If none apply, set assembly on aftermarket bumper and align to your liking. Mark holes through bumper brackets onto bumper.
- Drill 5/16" hole through bumper where previously marked.



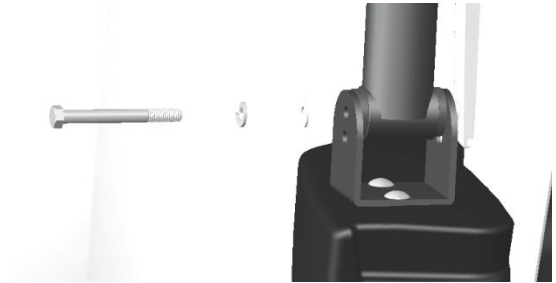
Step 5

- Remove hoop assembly (legs and top hoop) from bumper bracket.
- Mount bumper bracket to bumper using two 5/16"-18 x 1 1/4" carriage bolt, two 5/16" flat washers and two 5/16" NYLOC nuts.



Step 6

- Bolt hoop assembly back to bumper brackets as you did in step 3.
- Align and position your Congo Pro JK Rear Hoop.



Step 7

- TIGHTEN all bolts from previous steps

