



# PermaFloors

*The Finest in Poured Floors*

These instructions have been provided to help communicate measures that need to be taken after Permafloors pours your floors to assure a quality product.

1. The floors take approximately 1.5 hours to set up. Subs can be back on the floors the next day, however, it will be important to prevent subs from point loading the floors. No scaffolding without plywood under it to disperse the weight. No bunks of sheetrock stacked on it. No heavy mechanical carts rolled over it. No point loading of any kind.
2. Make sure that materials such as plywood, plastic, tarps, or any other non-breathable material are not laid on the LEVELROCK underlayment before it has been fully cured. This will cause dissimilar drying rates and slow down the cure time under the non-breathable product.
3. After we pour, it is important to ventilate the project to remove the humidity that is produced. Windows open and fans placed at strategic locations to force out moisture work best. Do not shut the windows before it is dry.
4. Wood flooring should not be placed until the installer does a moisture test with resulting in moisture content at 1% or lower. Even minor amounts of moisture may affect bond and/or provide an environment for mold growth. If there are radiant floors, the heat should be turned on to force the moisture out prior to laying the flooring. Do not store wood flooring products inside the project until the floors are completely cured and heat is on.
5. A simple moisture test can be done to if the floor is cured. Place a piece of heavy mil plastic down with 2x4s around the edge. Check it the next day. If the floor is darker under the plastic than the surrounding, it is still not cured. Be sure to perform this test in multiple areas (especially when there are different pour depths) to ensure the whole LEVELROCK underlayment is adequately cured. No finished floor goods should be placed before it is done curing. Typical cure time can range from 3-17 days dependent on conditions and other factors. Having radiant heat tubes functioning can decrease that time to approximately 4 days. The ambient humidity effects the cure time, so if it is during high humidity, the fastest way to cure is with heat and ventilation. Another factor affecting cure time is the thickness of the pour; the deeper the pour, the longer the cure time. As a general rule-of-thumb, LEVELROCK floor underlayments at their typical application rates should dry as follows:
  - 1/2": 3-5 days
  - 3/4": 5-7 days
  - 1": 10-14 days

- 1½": 14-17 days
6. A dumpster is needed on site to dispose of empty material bags, or an alternative form of disposal.
  7. We will do all scrapping and clean up before we leave the project. We also need to walk through the project with the GC or foreman prior to leaving. Please plan to have someone designated to do the walk through with us.
  8. As with all things in life, occasional problems arise. Please notify us ASAP with any problems you find and we will do our best to deal with them promptly.

If you have any questions please feel free to contact us through any of the following contacts:

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