



*Coatings Excellence Since 1899*

## PRODUCT DATA SHEET

### Ceramel Rustproof Primer Gray

Product Code: 021548

#### DESCRIPTION

Ceramel Rustproof Primer is a highly effective, corrosion inhibiting primer formulated for use on new or previously painted interior/exterior ferrous metal and on properly prepared rusted surfaces. It offers excellent adhesion to smooth and pitted surfaces even when sandblasting is not possible. **All substrates must be properly prepared to achieve maximum adhesion.** It may be topcoated with alkyd, latex acrylic or waterborne topcoats.

#### FEATURES

- High Solids
- Excellent Hold Out
- Wide Area of Application
- Ready to Use
- Easy Application

#### SURFACE PREPARATION

Remove rust by chipping, scraping, wire brushing, or sanding. Glossy areas should be dulled with a wire brush or sandpaper. All new, bare metal must be degreased before painting with Paint Thinner (mineral spirits or turpentine may leave an oily residue). On previously painted steel, remove all loose, peeling paint. Prepare rusted areas as explained above. Allow new-galvanized metal to weather for 6 months prior to painting for best results. Do not use over galvanized weathered to White Rust. Remove mildew, dirt and chalking with a solution of 50% bleach and 50% clean water.

#### SANDBLASTING

Professional Painters may prefer to lightly sandblast metal surfaces to remove mill scale or light rust followed by broom cleaning.

#### PHYSICAL PROPERTIES

Vehicle Type:	Alkyd
Flash Point:	105 °F
Weight Solids:	71 - 75 %
Volume Solids:	48 - 52 %
Weight Per Gallon:	11.8 - 12.2 lbs/gal
English VOC:	< 3.3 lbs/gal
Metric VOC:	< 390 g/l
Dry to Touch:	30 min
Dry Film Thickness:	810 sq ft (1 mil dry film)
Application Method:	Spray, brush
Reduction Solvent:	022008 Mineral Spirits
Clean Up Solvent:	022008 Mineral Spirits

1. A light screening to roughen the surface is recommended after 48 hours cure to ensure proper intercoat adhesion.

12/8/2009 - This document supercedes all previous product data sheets.

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**SAFETY:**

Before starting any of the following procedures, be sure you have and use Personal and Environmental Protective Equipment for all hazards involved. Please read the Material Safety Data Sheet information before using this product.

**ADVISORY:**

The National Paint and Coatings Association (NPCA) has determined that 80% of all paint and coatings failures can be directly related to improper or inadequate surface preparation.

National Paint and Coatings Association, [www.paint.org](http://www.paint.org)

**CAUTION!**  
**COMBUSTIBLE LIQUID AND VAPOR;**  
  
**WARNING!**  
**VAPOR HARMFUL!**  
**HARMFUL OR FATAL IF SWALLOWED;**

**PRECAUTIONS:**

Dry times for this product are based on laboratory tests at 77 °F and 50% relative humidity. Low temperature, high humidity, heavy application and excessive film build will extend drying times.

**WARNING:**

Use only with adequate ventilation. Do not breathe vapors or spray mists. Ensure fresh air entry during application and drying. If sanding, applying by spray application, or you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor mist levels above applicable limits, wear an appropriate properly fitted respirator (NIOSH approved) during and after application. Follow manufacturer's directions for respirator use. Close container after each use. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.

If you scrape, sand or remove old paint from any surface, you may release lead dust or other chemical dust hazards. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.

Wear a NIOSH-approved respirator to control dust exposure. Carefully clean up with a wet mop or HEPA vacuum. Before you start, find out how to protect yourself and your family by contacting the U.S. EPA/Lead Information Hotline at 1-800-424-LEAD (5323) or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

National Institute for Occupational Safety and Health, [www.cdc.gov/niosh/programs/](http://www.cdc.gov/niosh/programs/)  
Mine Safety and Health Administration, [www.msha.gov](http://www.msha.gov)

**FIRST AID:**

If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately. If swallowed, do not induce vomiting. CALL PHYSICIAN IMMEDIATELY. In case of eye contact, flush eyes immediately with plenty of water for at least 15 minutes and get medical attention immediately; for skin, wash thoroughly with soap and water.

**SPILL:**

If spilled, contain spilled material and remove with inert absorbent.

**DISPOSAL:**

Dispose of contaminated absorbent, container, and unused contents in accordance with local, state and federal regulations.

Always consult your Sampson Coatings Representative for Special Problem Applications.

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