



# 3M Scotch-Weld™ HoldFast 70 Cylinder Spray Adhesive

3M™ Scotch-Weld™ HoldFast 70 Cylinder Spray Adhesive is an industrial grade, versatile bulk spray adhesive formulated for specific substrates and market needs, perfect for Styrofoam Perimate application. The adhesive is packaged in convenient, portable, no maintenance aerosol cylinders. HoldFast 70 is a 27.3 lbs. cylinder adhesive. Accessories available: 12' Hose, QSS Spray Tip, Adhesive Applicator.



- High solids, high coverage adhesive.
- Fast drying formulas to help speed assembly.
- Good moisture resistance to help protect bonds.
- One or two surface bonding capabilities.
- Non-Flammable solvent and propellant adhesive.
- High temperature resistance.

### Typical Properties

Base:	Synthetic Elastomer	
Solids Content of Adhesive - propellant removed (by wt.):	40.60%	
Solids Content - aerosol (by wt.):	20.90%	
Color (s):	Clear	
Volatile Organic Compounds (VOC):	546 g/L	
Hazardous Air Pollutants (HAPS) % wt. (calculated):	0%	
MACT Compliant:	Yes	
Flammability	Solvent	Propellant
	Yes	Yes

### Square Feet Coverage

Sq. Ft. Coverage per Wet lb. of Adh @ 1 gm/sq. ft. (dry wt.):	95
Sq. Ft. Coverage @ 1 gm/sf. Ft. (dry wt.):	2,590
Sq. Ft. Coverage @ 2.5 gms/sq. ft. (dry wt.):	1,036



Applicator, QSS Tip & 12' Hose  
(Pictured w/ Cylinder)  
Sold Separately

