

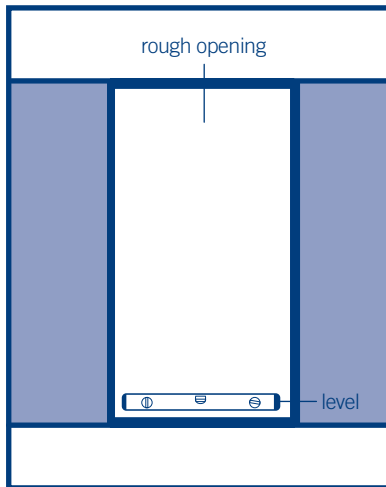


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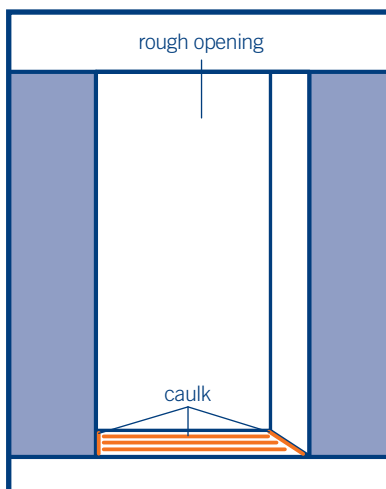
CAULKING REQUIREMENTS



- Please refer to door manufacturer's instructions. The following instructions are meant to be an addition to the manufacturer's installation instructions.
- **Use Only:** Polyurethane or Elastomeric caulk sealant.

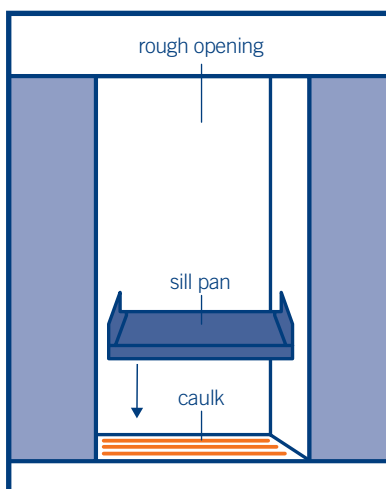
STEP 1

- The subfloor of the rough opening must be flat, level, and solid so it may be properly sealed.



STEP 2

- Generously apply three wide, straight lines of caulk along the subfloor, and one bead of caulk on each corner.



STEP 3

- If a shim board is required, be sure to caulk under the shim board thoroughly.
- If a sill pan is being installed, place the left and right sill pan firmly against the sides of the rough opening and press onto the beads of caulk that were placed onto the subfloor.
- **NOTE: Do not caulk the bottom of the sill on the door unit if a sill pan is being used.**



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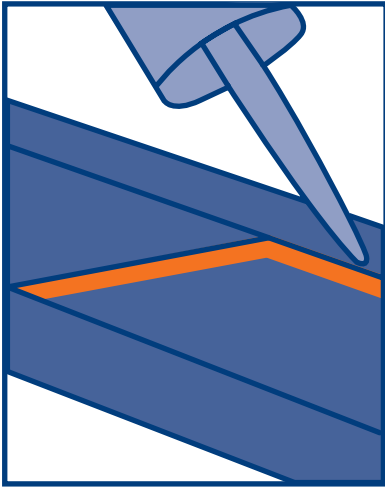
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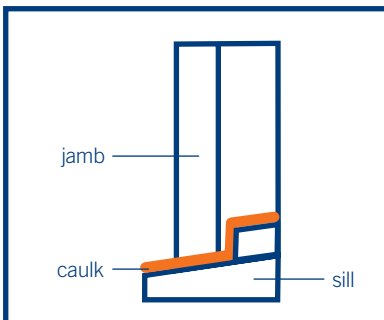
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CAULKING REQUIREMENTS



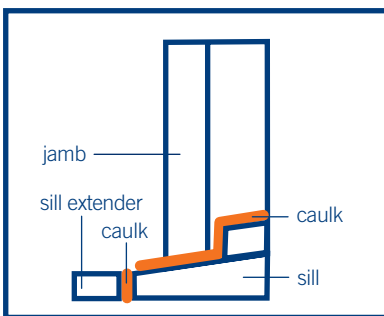
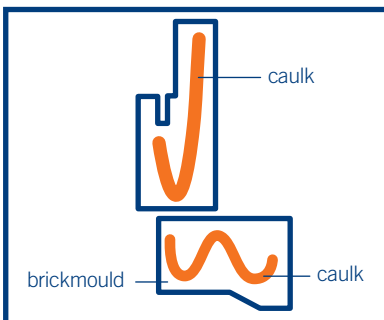
STEP 4

- Apply a bead of caulk along the glue joints of the sill pan, as well as a bead of caulk along the lower interior edge of the sill pan to ensure a properly sealed sill.



STEP 5

- Caulk must also be applied to the bottom of the door unit where the sill and the jamb are jointed. Caulk must also be applied to the bottom of the jamb and the bottom of the brickmould



STEP 6

- If a sill extender is being installed, thoroughly apply caulk to the joint of the extender and the sill.



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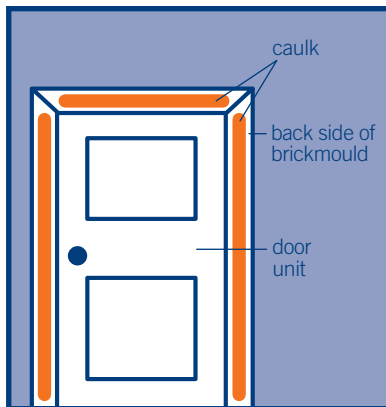
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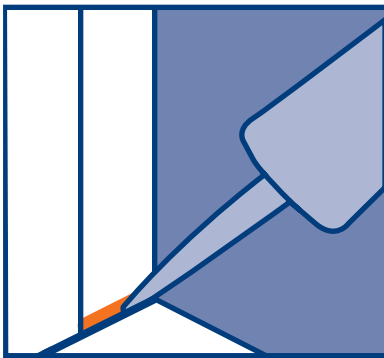
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CAULKING REQUIREMENTS



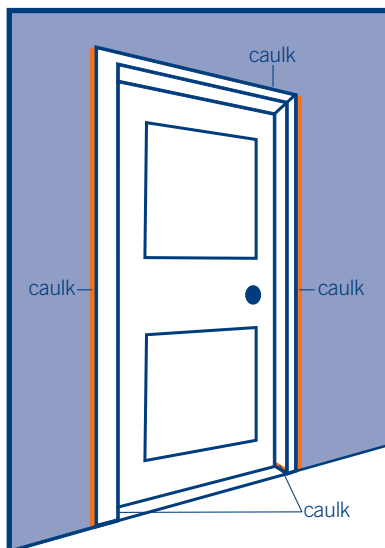
STEP 7

- Before the door unit is installed into the rough opening, be sure to caulk around the entire door unit on the backside of the brickmould to seal the unit. The beads of caulk must be 1/2 inch to 5/8 inch in width for the opening to be effectively sealed.



STEP 8

- If corner pads are being installed, place caulk at the joint of the threshold cap and the jamb.



STEP 9

- For weatherproofing the door system, caulk must be applied around the entire exterior of the door unit, and applied along the brickmould to the siding of the house.
- Caulk all the joints of the jambs and moldings.
- The joints between exterior trim and the face of the door must be caulked and sealed.
- All sealed joints must be maintained when deterioration occurs.



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