

## LASER SETTINGS SUGESTIONS FOR LMM14

### LMM14

LMM14 SUGGESTED LASER SETTINGS USED FOR CO, X,Y, LASEER						
Substrate	Settings 45 w		settings 30w		lens	DPL/PPI
	power (w)	speed (in/sec)	power (w)	speed (in/sec)		
Stainlees steel	41	98	30	77	2"	1000-1000
Stainless Steel Bright Annealed	30	63	30	63	2"	1000-1000
Galvanized Steel	41	98	30	49	2"	1000-1000
Brass	45	35	30	28	2.5"	1000-1000
Aluminium	45	35	30	21	2"	1000-1000
Copper	45	28	30	28	2.5"	1000-1000
Chrome Plating	30	28	30	28	2.5"	1000-1000
Nickel Plating	41	42	30	31	2"	1000-1000
Gold Plating	45	21	30	14	2"	1000-1000
Silver Plating	45	11	30	7	2"	1000-1000
Titanium	29	126	29	126	1.5"	1000-1000
Pewter	41	70	30	50	2"	1000-1000

## LASER SETTINGS SUGESTIONS FOR LMM6000

### LMM6000

LMM6000 SUGGESTED LASER SETTINGS USED FOR CO, X,Y, LASEER						
Substrate	Settings 45 w		settings 30w		lens	DPL/PPI
	power (w)	speed (in/sec)	power (w)	speed (in/sec)		
Stainlees steel	41	90	30	70	2"	1000-1000
Stainless Steel Bright	45	70	30	63	1.5"	1000-1000
Galvanized Steel	45	63	30	49	1.5"	1000-1000
Brass	45	21	30	14	1.5"	1000-1000
Aluminium	45	26	30	21	1.5"	1000-1000
Copper	45	14	30	3	1.5"	1000-1000
Chrome Plating	30	21	30	21	2"	1000-1000
Nickel Plating	41	28	30	18	1.5"	1000-1000
Gold Plating	45	21	30	14	1.5"	1000-1000
Silver Plating	45	6	30	3	1.5"	1000-1000
Titanium	29	126	29	126	1.5"	1000-1000
Pewter	41	70	30	50	2"	1000-1000