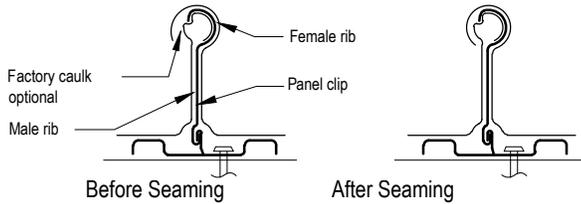
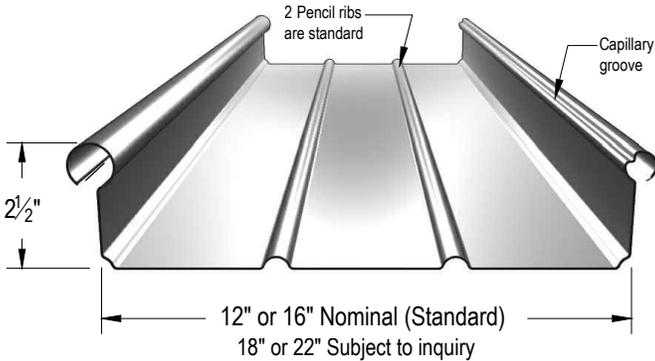


# ZIP-RIB®

## ZIP-RIB Structural Standing Seam Panel

See latest edition of Zip-Rib Design Guide for additional information.



### Panel Side Joint

Mechanically Seamed for weathertightness and resistant to wind uplift. Capillary groove to prevent siphoning action.

### Applications

Structural roofing on slopes 1/4" per foot or greater. Continuous lengths exceeding 290 ft. Vertical walls, conical tapers and radius barrels. Perforated also available for Equipment Screens & Building Shades.



### Mechanically Curved

Convex or Concave.  
Convex to Concave



### Tapered

Curved available.  
Without Ribs.



### Perforated

Curved available.

### Substrates

Open purlin / Re-Roof Framing / Plywood / Metal Deck

### Materials

	Standard Gauges		
Aluminum (3004 alloy).....	.032"	.040"	.050"
Galvanized coated steel (G-90).....	24 ga.	22 ga.	20 ga. 18ga.
Alum-Zinc coated steel (AZ-50 & AZ-55).....	24 ga.	22 ga.	20 ga. 18 ga.
Stainless Steel.....	24 ga.	22 ga.	20 ga.
Copper & lead coated Copper.....	16 oz.	20 oz.	32 oz
Zinc & Pre-Weathered Zinc .....	.7mm	.9mm	1.2mm

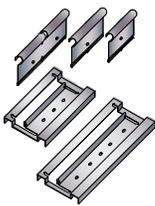
### Finishes

Kynar & Metallic Fluoropolymer Coatings  
Mill Finish, Brushed, Anodized  
Texture: Smooth or Stucco Embossed

### Manufacturing

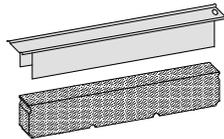
Factory or Site Roll Formed  
Machine Curved

## Components



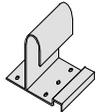
### Sliding Hook Clips

A variety of clip combinations are available to accommodate the engineering requirements with stainless steel hooks and galvanized or stainless steel bases.



### Ridge Closure System

12" or 16" Closed cell foam and metal closure.



### #2002 Gable Clip

Powder coated extruded aluminum gable end clip.



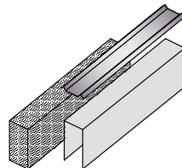
### #3096 Keyhole Closure

Closed cell foam. Used at eaves and valleys.



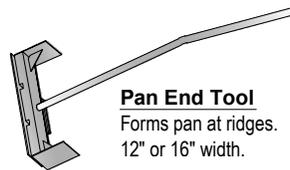
### Punched Bearing Plate

6" x 6" 22 ga. galvanized. For clip support over rigid insulation.



### Hip Closure System

Continuous closed cell foam. Metal closure. Extruded closure support.



### Pan End Tool

Forms pan at ridges. 12" or 16" width.

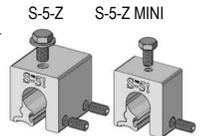


### Zipper & Unzipper Tool

Mechanical seamer and unseamer. Available for Rent or Purchase.

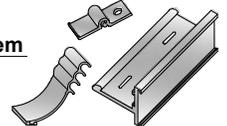
### S-5-Z & S-5-Z Mini Clamp

Aluminum block for use with S5! snow retention system and for other practical purposes.



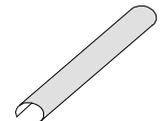
### S5! ColorGard Snow Retention System

Refer to PS-12 for more information.



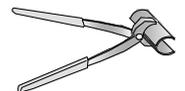
### #7090 Seam Trim

Rib knee transition and reinforcement molding.



### Hand Crimp Tool

Closes ribs where Zipper tool can not reach.



Updated November 2014

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